

## **Plasticizer**

The plasticizer is recommended for the impregnation with MF and Phenolic resins.

Our plasticizers are suitable for the production of standard post forming systems and, being glycols free, they don't reduce the moisture resistance of the final laminate. They are tailored to be perfectly compatible with MF resins.

NAME	DOSAGE	PROPERTIES	BENEFIT
		olasticiting promoting	
HIPE®ADD Z959A	3% - 6%		<ul><li>Increase flexibility</li><li>Prohibits surface cracks</li></ul>
HIPE®ADD PL8	3% - 8%		<ul> <li>Increases flexibility</li> <li>Improves resin flow</li> <li>Prohibits surface cracks</li> <li>Without free glycols</li> </ul>
HIPE®ADD PX	2% - 6%		<ul> <li>Increases flexibility</li> <li>Improves resin flow</li> <li>Prohibits surface cracks</li> <li>Without free glycols</li> <li>Improves gloss of final laminate</li> </ul>

